

SPECIFICATION FOR LCD MODULE

Part No.:	MLT043R32-1
Customer No.:	
Spec Version:	01
Issued Date:	2018.5.8
Customer approval:	

Designed 设计者	Checked 审核者	Approved 核准者

※Please pay more attention for the “inspection standard”, we assume you already agree this standard when place an order with us.

※The specification of “TBD” should refer to the measured value of sample .

Documents Revision History:

Rivision	Date	Description	Changed By
01	2018/5/8	New released	

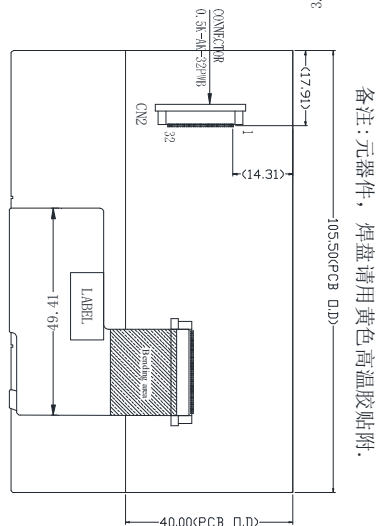
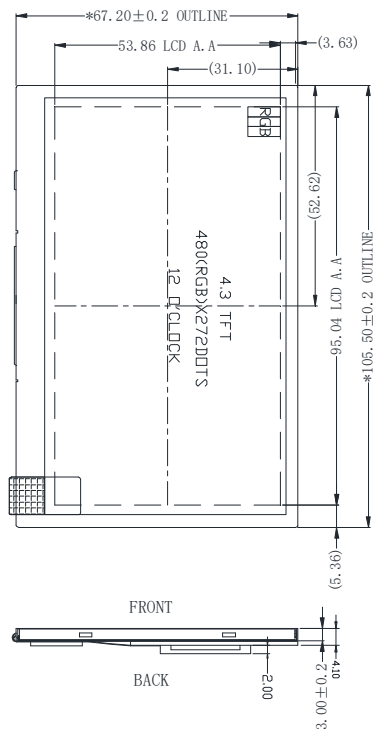
1. General Specifications

MLT043R32-1 is a TFT-LCD module. It is composed of a TFT-LCD panel, driver IC, FPC, a back light unit. The 4.3" display area contains 480 x 272pixels and can display up to 16.7M colors. This product accords with RoHS environmental criterion.

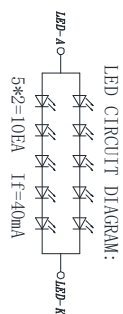
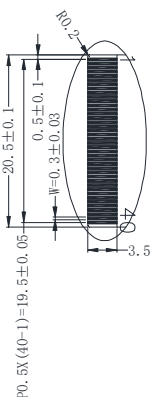
Item	Contents	Unit	Note
LCD Type	TFT	-	
Display color	16.7M		
Viewing Direction	12	O'Clock	
Operating temperature	-20~+70	°C	
Storage temperature	-30~+80	°C	
Module size	Refer to outline drawing	mm	
Active Area(W×H)	95.04X53.86	mm	
Number of Dots	480×272	dots	
Controller	ST7282	-	
Power Supply Voltage	3.3	V	
Outline Dimensions	Refer to outline drawing	-	
Backlight	5*2-LEDs (white)	pcs	
Weight	---	g	
Interface	8-/16-bit 8080 MPU	-	

2. Outline Drawing

ALL PAGES OF THIS VERSION APPROVED		
SIGNATURE:		DATE:



MCU Interface		
Pin No.	Symbol	
1	GND	
2	VCC	
3	BLE	
4	RS	
5	/MR	
6	/RD	
7	DB0	
8	DB1	
9	DB2	
10	DB3	
11	DB4	
12	DB5	
13	DB6	
14	DB7	
15	DB8	
16	DB9	
17	DB10	
18	DB11	
19	DB12	
20	DB13	
21	DB14	
22	DB15	
23	VCC	
24	GND	
25	/CS	
26	/RST	
27	TE	
28	X1	
29	Y1	
30	X2	
31	Y2	
32	DSP	



- NOTES:
1. DISPLAY TYPE: 4.3" TFT, TRANSMISSIVE
 2. VIEWING DIRECTION : U/L/D/R 65/65/55/65
 3. Driver IC : ST7282 & SSD1963
 4. Top : -20° C ~ 70° C, Tst : -30° C ~ 80° C
 5. GENERAL TOLERANCE: ± 0.2
 6. LCM Luminance: LED/420cd/m² (Typical)

特殊工艺:

DESIGNED FOR 0.30	FULL NOTES: AND	DATE	MODEL NUMBER : MLT043R2-1		SHEET: 1 OF 1
DWN:					
CHK:					
APP:			DO NOT SCALE THIS DRAWING.	PROJECTION	DATE:

3. Absolute Maximum Ratings(Ta=25°C)

3.1 Electrical Absolute Maximum Ratings.(Vss=0V ,Ta=25°C)

Item	Symbol	Min.	Max.	Unit	Note
Power Supply Voltage	V _{DD}	-0.3	3.6	V	1, 2
Power Supply Voltage for LCD	V _{op}	-	-	V	

Notes:

1. If the module is above these absolute maximum ratings. It may become permanently damaged.

Using the module within the following electrical characteristic conditions are also exceeded, the module will malfunction and cause poor reliability.

2. V_{CC} > V_{SS} must be maintained.

3. Please be sure users are grounded when handing LCD Module.

3.2 Environmental Absolute Maximum Ratings.

Item	Storage		Operating		Note
	MIN.	MAX.	MIN.	MAX.	
Ambient Temperature	-30°C	80°C	-20°C	70°C	1,2
Humidity	-	-	-	-	3

1. The response time will become lower when operated at low temperature.

2. Background color changes slightly depending on ambient temperature.

The phenomenon is reversible.

3. Ta<=40°C:85%RH MAX.

Ta>=40°C:Absolute humidity must be lower than the humidity of 85%RH at 40°C.

4. Electrical Specifications and Instruction Code

4.1 Electrical characteristics(V_{SS}=0V ,Ta=25°C)

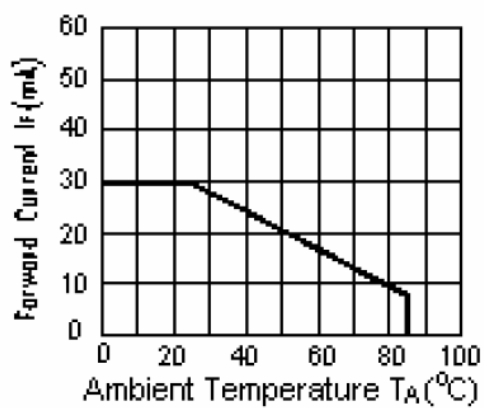
Parameter	Symbol	Condition	Min	Typ	Max	Unit	Note
Power supply	VDD	Ta=25°C	3.0	3.3	3.6	V	
Input voltage	'H'	V _{IH}	V _{DD} =3.3V	0.8V _{DD}	-	V _{DD}	V
	'L'	V _{IL}	V _{DD} =3.3V	0	-	0.2V _{DD}	V
Current Consumption	I _{DD1}	Normal mode	-	14	--	mA	
	I _{DD2}	Sleep mode	-	--	--	mA	
Clock Frequency	f _{CLK}	-	8	9	12	MHz	

4.2 LED backlight specification(VSS=0V ,Ta=25°C)

Item	Symbol	Condition	Min	Typ	Max	Unit	Note
Supply voltage	Vf	If=2*20mA		15	16.5	V	
Uniformity	ΔBp	If=2*20mA	75			%	
Luminance for LCD	Lv	If=2*20mA		420		Cd/m2	

Note:

LED power consumption is around 0.06W.



I_{LED} VS TEMP

4.3 Interface signals

Pin No.	Symbol	Description
1	GND	Ground
2	VCC	Power supply
3	BL_E	Backlight enable and dimming control: 1. Enable: Logic high enables the backlight; logic low forces the backlight into shutdown mode. 2. Dimming control: apply external 1KHz to 30KHz PWM signal with amplitude greater than 1.5V to adjust the brightness.
4	RS	Data/Command select
5	/WR	8080 family MPU interface: Write signal
6	/RD	8080 family MPU interface: Read signal
7	DB0	Data bus(LSB)
8	DB1	Data bus
9	DB2	Data bus
10	DB3	Data bus
11	DB4	Data bus
12	DB5	Data bus
13	DB6	Data bus
14	DB7	Data bus
15	DB8	Data bus (If 8-bit,leave it "NC")
16	DB9	Data bus (If 8-bit,leave it "NC")
17	DB10	Data bus (If 8-bit,leave it "NC")
18	DB11	Data bus (If 8-bit,leave it "NC")
19	DB12	Data bus (If 8-bit,leave it "NC")
20	DB13	Data bus (If 8-bit,leave it "NC")
21	DB14	Data bus (If 8-bit,leave it "NC")
22	DB15	Data bus(MSB)(If it 8-bit,leave it "NC")
23	VCC	Power supply
24	GND	Ground
25	/CS	Chip select
26	/RST	Reset signal input, active low
27	TE	Tearing effect output pin to synchronise MPU to frame writing, activated by S/W command. When this pin is not activated, this pin is low. If not used, leave it open.
28	X1	TP_Right electrode
29	Y1	TP_Bottom electrode
30	X2	TP_Left electrode
31	Y2	TP_Top electrode
32	DISP	Display ON (1) / OFF (0)

5. Optical Characteristics

Item	Symbol	Condition	Min.	Typ.	Max.	Unit	Note
Brightness	Bp	$\theta=0^\circ$ $\Phi=0^\circ$	-	420	-	Cd/m ²	1
Uniformity	Δ Bp		75	-	-	%	1,2
Viewing Angle	3:00	Cr $\geq$ 10	55	65	-	Deg	3
	6:00		45	55	-		
	9:00		55	65	-		
	12:00		55	65	-		
Contrast Ratio	Cr	$\theta=0^\circ$ $\Phi=0^\circ$	-	500		-	4
Response Time	T _r		-	25	35	ms	5
	T _f		-			ms	
Color of CIE Coordinate	W	x	0.283	0.313	0.343	-	1,6
		y	0.293	0.323	0.353	-	
	R	x	0.588	0.618	0.648	-	
		y	0.276	0.306	0.346	-	
	G	x	0.276	0.306	0.346	-	
		y	0.497	0.527	0.557	-	
	B	x	0.109	0.139	0.179	-	
		y	0.068	0.098	0.128	-	
NTSC Ratio	S			52	-	%	

Note: The parameter is slightly changed by temperature, driving voltage and material

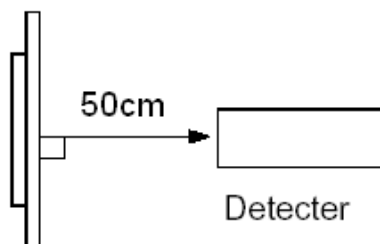
Note 1: The data are measured after LEDs are turned on for 5 minutes. LCM displays full white.
The brightness is the average value of 9 measured spots. Measurement equipment PR-705 (Φ8mm)

Measuring condition:

- Measuring surroundings: Dark room.
- Measuring temperature: Ta=25°C.
- Adjust operating voltage to get optimum contrast at the center of the display.

Measured value at the center point of LCD panel after more than 5 minutes while

backlight turning on.

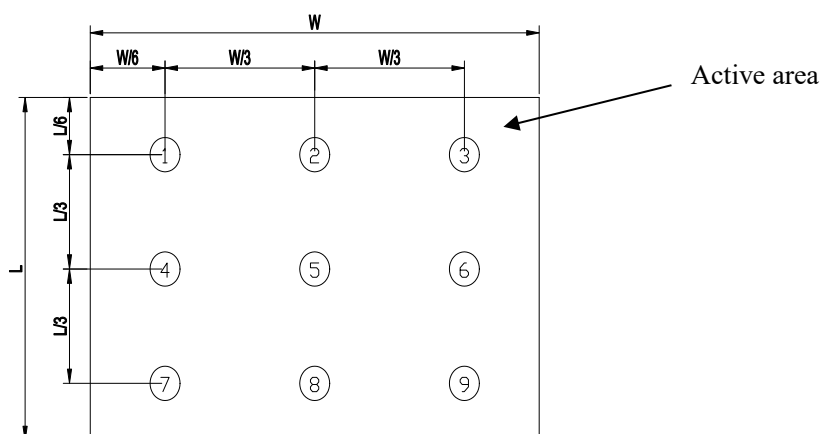


Note 2: The luminance uniformity is calculated by using following formula.

$$\Delta Bp = Bp \text{ (Min.)} / Bp \text{ (Max.)} \times 100 \text{ (\%)}$$

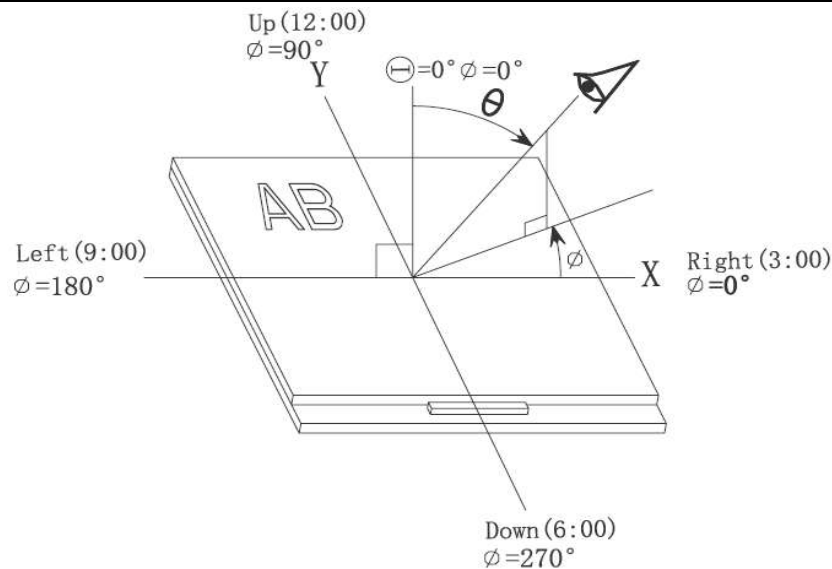
$Bp \text{ (Max.)}$ = Maximum brightness in 9 measured spots

$Bp \text{ (Min.)}$ = Minimum brightness in 9 measured spots.

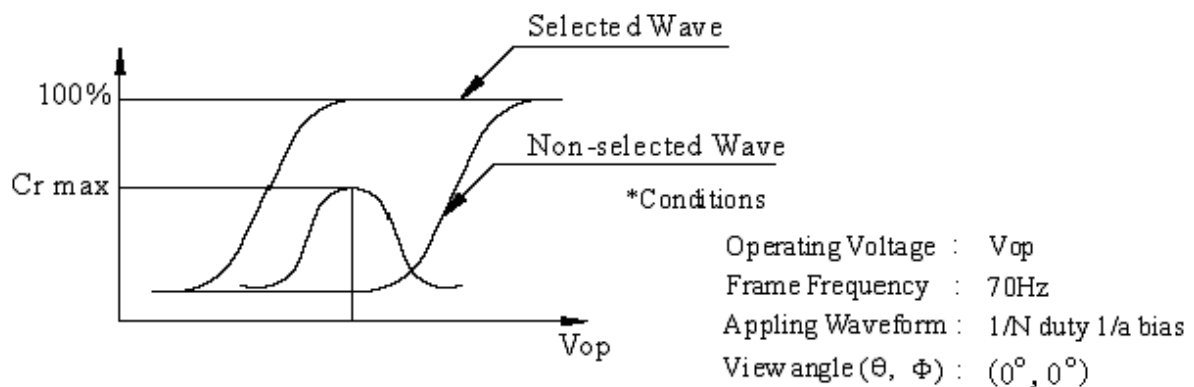


Note 3: The definition of viewing angle:

Refer to the graph below marked by θ and ϕ



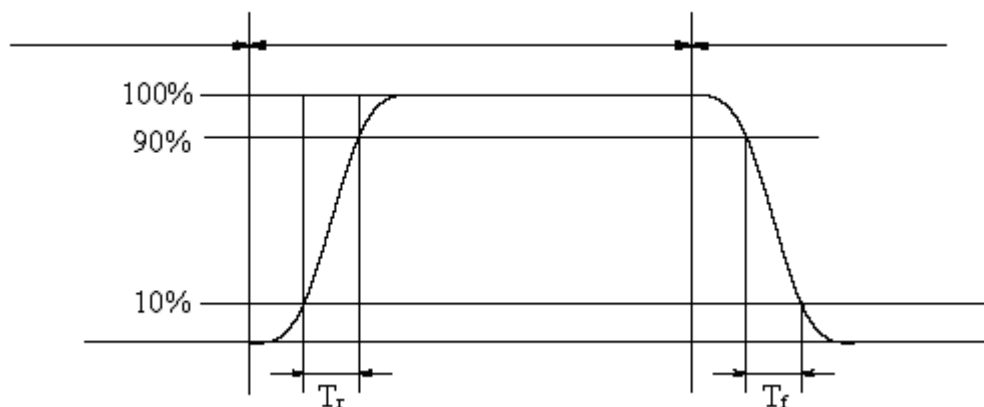
Note 4: Definition of contrast ratio.(Test LCD using DMS501)



$$\text{Contrast ratio}(Cr) = \frac{\text{Brightness of selected dots}}{\text{Brightness of non-selected dots}}$$

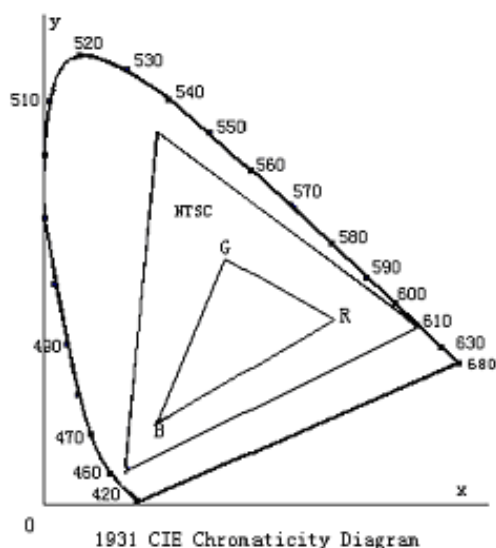
Note 5: Definition of Response time. (Test LCD using DMS501):

The output signals of photo detector are measured when the input signals are changed from “black” to “white”(falling time) and from “white” to “black”(rising time), respectively. The response time is defined as the time interval between the 10% and 90% of amplitudes. Refer to figure as below.



The definition of response time

Note 6: Definition of Color of CIE Coordinate and NTSC Ratio.

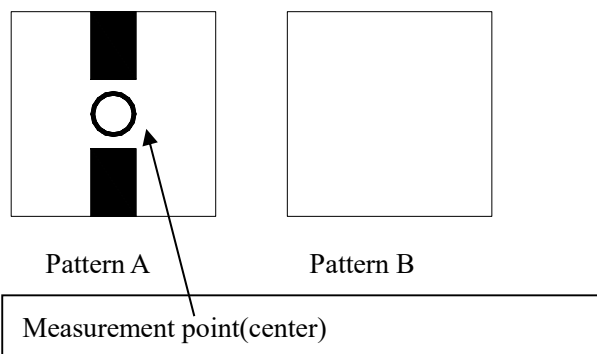


Color gamut:

$$S = \frac{\text{area of RGB triangle}}{\text{area of NTSC triangle}} \times 100\%$$

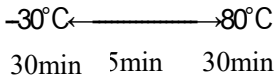
Note 7: Definition of cross talk.

Cross talk ratio(%)=|pattern A Brightness-pattern B Brightness|/pattern A Brightness*100



Electric volume value=3F+/-3Hex

6. Reliability Test Items and Criteria

No	Test Item	Test condition	Criterion
1	High Temperature Storage	80°C±2°C 96H Restore 2H at 25°C Power off	1. After testing, cosmetic and electrical defects should not happen. 2. Total current consumption should not be more than twice of initial value.
2	Low Temperature Storage	-30°C±2°C 96H Restore 2H at 25°C Power off	
3	High Temperature Operation	70°C±2°C 96H Restore 2H at 25°C Power on	
4	Low Temperature Operation	-20°C±2°C 96H Restore 4H at 25°C Power on	
5	High Temperature/Humidity Operation	60°C±2°C 90%RH 96H Power on	
6	Temperature Cycle	 after 5 cycle, Restore 2H at 25°C Power off	
7	Vibration Test	10Hz~150Hz, 100m/s ² , 120min	Not allowed cosmetic and electrical defects.
8	Shock Test	Half- sine wave, 300m/s ² , 11ms	

Note: Operation: Supply 3.3V for logic system.

The inspection terms after reliability test, as below

ITEM	Inspection
Contrast	CR>50%
IDD	IDD<200%
Brightness	Brightness>60%
Color Tone	Color Tone+/-0,05

7. Precautions for Use of LCD Modules

7.1 Handling Precautions

7.1.1 The display panel is made of glass. Do not subject it to a mechanical shock by dropping it from a high place, etc.

7.1.2 If the display panel is damaged and the liquid crystal substance inside it leaks out, be sure not to get any in your mouth, if the substance comes into contact with your skin or clothes, promptly wash it off using soap and water.

7.1.3 Do not apply excessive force to the display surface or the adjoining areas since this may cause the color tone to vary.

7.1.4 The polarizer covering the display surface of the LCD module is soft and easily scratched. Handle this polarizer carefully.

7.1.5 If the display surface is contaminated, breathe on the surface and gently wipe it with a soft dry cloth. If still not completely clear, moisten cloth with one of the following solvents:

- Isopropyl alcohol
- Ethyl alcohol

Solvents other than those mentioned above may damage the polarizer. Especially, do not use the following:

- Water
- Ketone
- Aromatic solvents

7.1.6 Do not attempt to disassemble the LCD Module.

7.1.7 If the logic circuit power is off, do not apply the input signals.

7.1.8 To prevent destruction of the elements by static electricity, be careful to maintain an optimum work environment.

- a. Be sure to ground the body when handling the LCD Modules.
- b. Tools required for assembly, such as soldering irons, must be properly ground.
- c. To reduce the amount of static electricity generated, do not conduct

assembly and other work under dry conditions.

- d. The LCD Module is coated with a film to protect the display surface. Be care when peeling off this protective film since static electricity may be generated.

7.2 Storage precautions

7.2.1 When storing the LCD modules, avoid exposure to direct sunlight or to the light of fluorescent lamps.

7.2.2 The LCD modules should be stored under the storage temperature range. If the LCD modules will be stored for a long time, the recommend condition is:

Temperature : $0^{\circ}\text{C} \sim 40^{\circ}\text{C}$

Relatively humidity: $\leq 80\%$

7.2.3 The LCD modules should be stored in the room without acid, alkali and harmful gas.

7.3 The LCD modules should be no falling and violent shocking during transportation, and also should avoid excessive press, water, damp and sunshine.