

SPECIFICATION FOR LCD MODULE

Part No.:	MLT021R45-4
Customer No.:	
Spec Version:	01
Issued Date:	2021.03.5
Customer approval:	

Designed 设计者	Checked 审核者	Approved 核准者

※Please pay more attention for the “inspection standard”, we assume you already agree this standard when place an order with us.

※The specification of “TBD” should refer to the measured value of sample .

Documents Revision History:

Revision	Date	Description	Changed By
01	2021/03/5	New released	

1. General Specifications

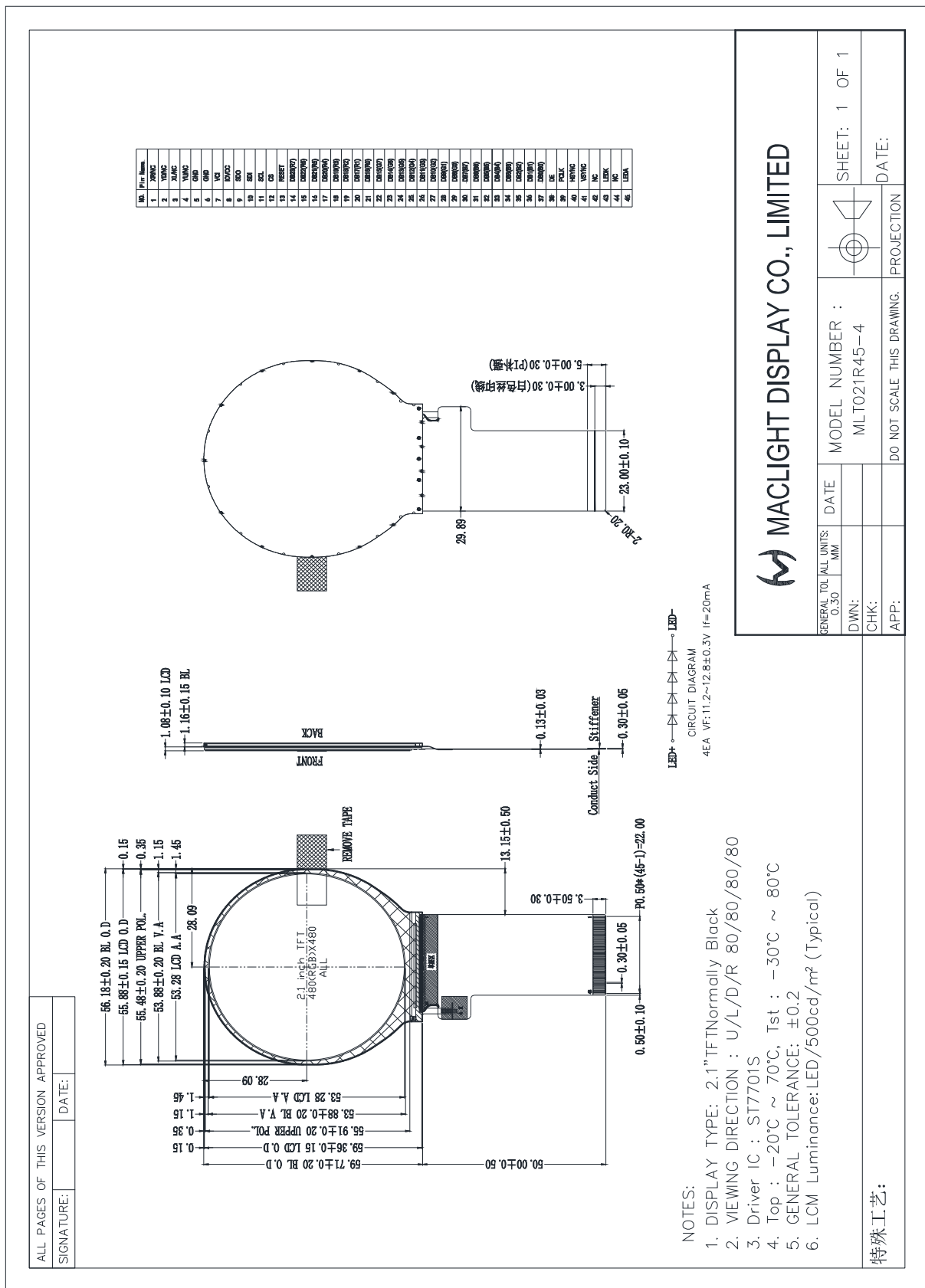
MLT021R45-4 is a TFT-LCD module. It is composed of a TFT-LCD panel, driver IC, FPC, a back light unit. The 2.1" display area contains 480X(RGB)x480 pixels and can display up to 262K colors. This product accords with ROHS environmental criterion.

Item	Contents	Unit	Note
LCD Type	TFT	-	
Display color	262K	Color	1
Viewing Direction	ALL	O'Clock	
Operating temperature	-20~+70	℃	
Storage temperature	-30~+80	℃	
Module size	56.18X59.71X2.24	mm	2
Active Area(W×H)	53.28X53.28	mm	
Number of Dots	480×480	dots	
Controller	ST7701S	-	
Power Supply Voltage	2.8	V	
Backlight	4P-LEDs (white)	pcs	
Weight	---	g	
Interface	RGB18bit+SPI	-	

Note 1: Color tune is slightly changed by temperature and driving voltage.

Note 2: Without FPC and Solder.

2. Outline.Drawing



3. Absolute Maximum Ratings(Ta=25°C)

3.1 Electrical Absolute Maximum Ratings.(Vss=0V ,Ta=25°C)

Item	Symbol	Min.	Max.	Unit	Note
Power Supply Voltage	V _{CI}	-0.3	3.6	V	1,2

Notes:

1. If the module is above these absolute maximum ratings. It may become permanently damaged. Using the module within the following electrical characteristic conditions are also exceeded, the module will malfunction and cause poor reliability.
2. V_{CI}>V_{SS} must be maintained.
3. Please be sure users are grounded when handing LCD Module.

3.2 Environmental Absolute Maximum Ratings.

Item	Storage		Operating		Note
	MIN.	MAX.	MIN.	MAX.	
Ambient Temperature	-30°C	80°C	-20°C	70°C	1,2
Humidity	-	-	-	-	3

Notes:

1. The response time will become lower when operated at low temperature.
2. Background color changes slightly depending on ambient temperature.
The phenomenon is reversible.
3. Ta<=40°C:85%RH MAX.

Ta>=40°C:Absolute humidity must be lower than the humidity of 85%RH at 40°C.

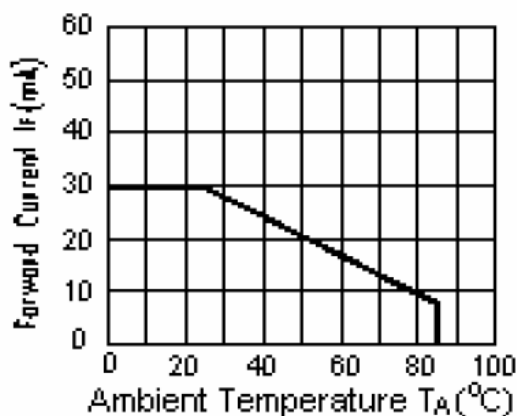
4. Electrical Specifications

4.1 Electrical characteristics(V_{ss}=0V ,T_a=25°C)

Parameter		Symbol	Condition	Min	Typ	Max	Unit	Note
Power voltage		V _{CI}	Ta=25℃	2.5	2.8	3.6	V	
Input voltage	‘H’	V _{IH}	Ta=25℃	0.7*V _{CI}	-	V _{CI}	V	
	‘L’	V _{IL}	Ta=25℃	0	-	0.3*V _{CI}	V	

4.2 LED backlight specification(V_{SS}=0V ,T_a=25°C)

Item	Symbol	Condition	Min	Typ	Max	Unit	Note
Supply voltage	V _f	I _f =20mA	11.2	12.8	13.5	V	
Uniformity	ΔBp	I _f =20mA	75	80	-	%	
Life Time	time	I _f =20mA	-	20K	-	hours	1



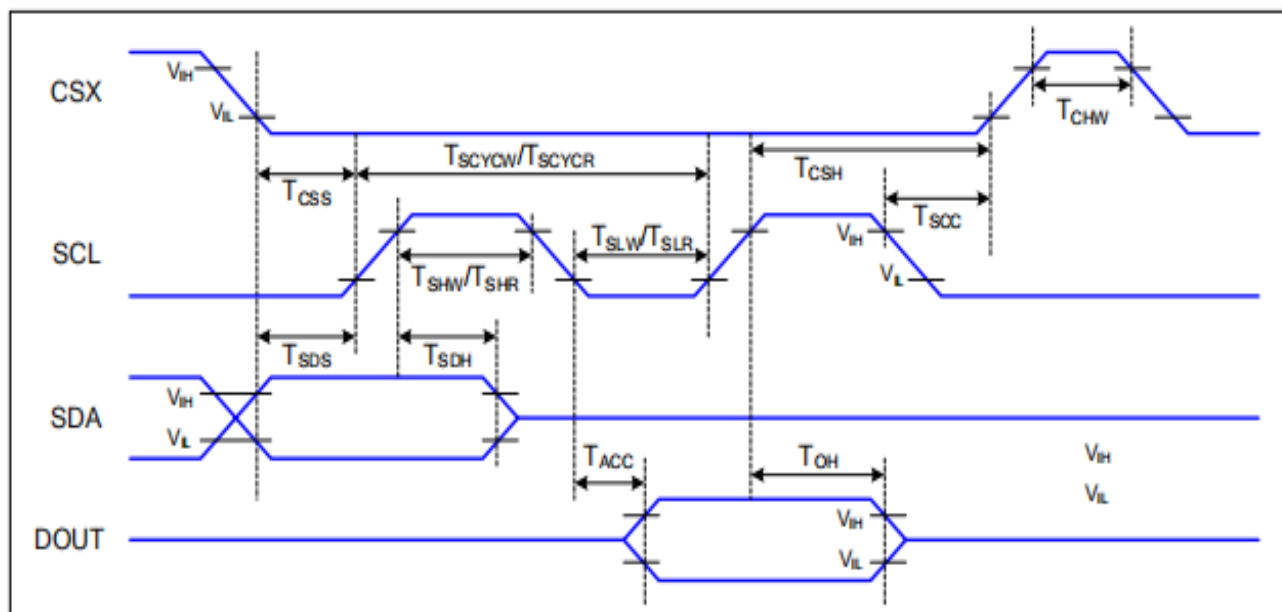
Note 1: Brightness to be decreased to 50% of the initial value at ambient temperature T_A=25°C

4.3 Interface signals

Pin No.	Symbol	Function
1	XR(NC)	No connection
2	YD(NC)	No connection
3	XL(NC)	No connection
4	YU(NC)	No connection
5	GND	Ground.
6	GND	Ground.
7	VCI	Power supply
8	IOVCC	I/O power supply
9	SDO	SPI interface output
10	SDI	Serial Input data bus
11	SCL	Serial clock as serial interface.
12	CS	Chip select signal
13	RESET	Reset pin,active "L"
14~37	DB23~DB0	RGB data bus
38	DE	Data enable pin
39	PCLK	Data clock
40	HSYNC	Horizontal sync input in RGB mode
41	VSYNC	Vertical sync input in RGB mode
42	NC	No connection
43	LEDK	LED back light(Cathode)
44	NC	No connection
45	LEDA	LED back light(Anode)

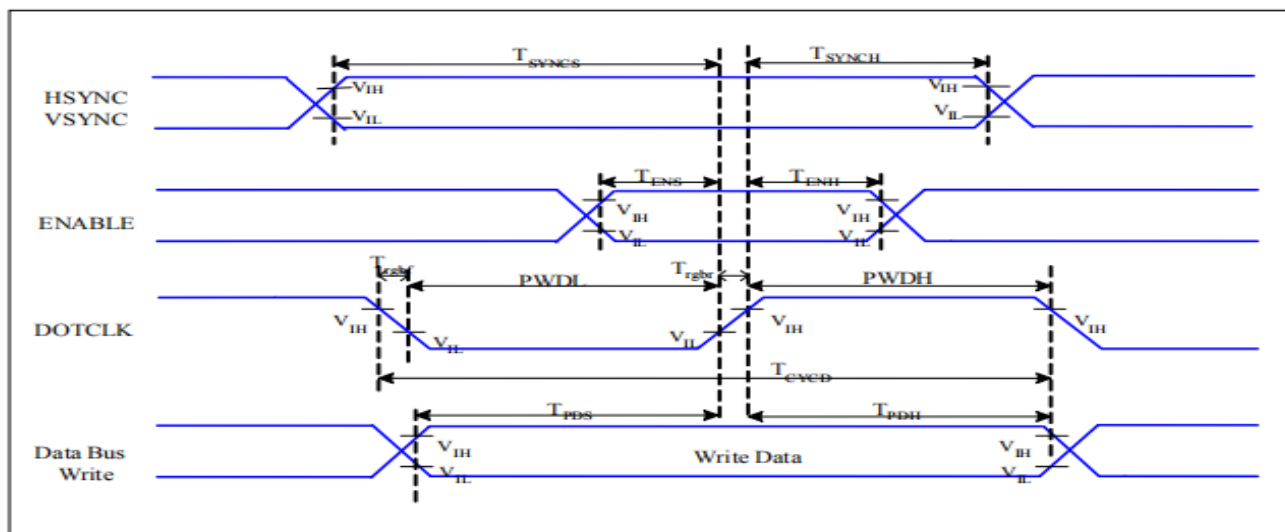
4.4 AC Characteristics

Serial Interface Characteristics (3-line serial):



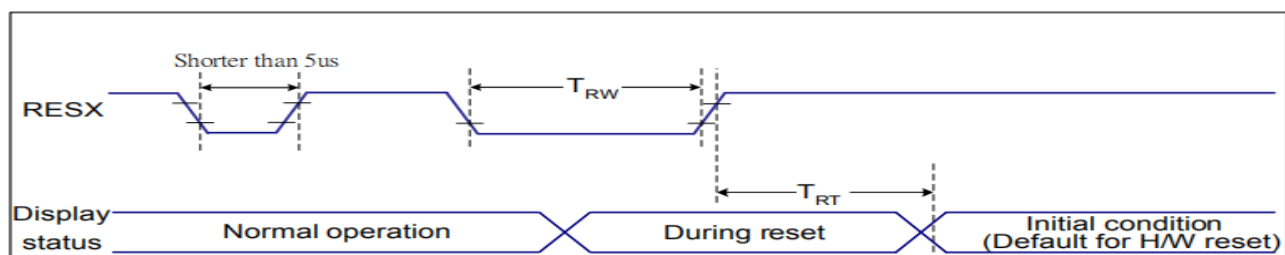
Signal	Symbol	Parameter	Min	Max	Unit	Description
CSX	T_{CSS}	Chip select setup time (write)	15		ns	
	T_{CSH}	Chip select hold time (write)	15		ns	
	T_{CSS}	Chip select setup time (read)	60		ns	
	T_{SCH}	Chip select hold time (read)	60		ns	
	T_{CHW}	Chip select "H" pulse width	40		ns	
SCL	T_{SCYCW}	Serial clock cycle (Write)	66		ns	
	T_{SHW}	SCL "H" pulse width (Write)	15		ns	
	T_{SLW}	SCL "L" pulse width (Write)	15		ns	
	T_{SCYCR}	Serial clock cycle (Read)	150		ns	
	T_{SHR}	SCL "H" pulse width (Read)	60		ns	
	T_{SLR}	SCL "L" pulse width (Read)	60		ns	
SDA (DIN)	T_{SDS}	Data setup time	10		ns	
	T_{SDH}	Data hold time	10		ns	

RGB Interface Characteristics :



Signal	Symbol	Parameter	MIN	MAX	Unit	Description
HSYNC, VSYNC	T_{SYNCS}	VSYSNC, HSYNC Setup Time	5	-	ns	
ENABLE	T_{ENS}	Enable Setup Time	5	-	ns	
	T_{ENH}	Enable Hold Time	5	-	ns	
DOTCLK	PWDH	DOTCLK High-level Pulse Width	15	-	ns	
	PWDL	DOTCLK Low-level Pulse Width	15	-	ns	
	T_{CYCD}	DOTCLK Cycle Time	33	-	ns	
	$Trghr, Trghf$	DOTCLK Rise/Fall time	-	15	ns	
DB	T_{PDS}	PD Data Setup Time	5	-	ns	
	T_{PDH}	PD Data Hold Time	5	-	ns	

4.5 Reset timing



Related Pins	Symbol	Parameter	MIN	MAX	Unit
RESX	TRW	Reset pulse duration	10	-	us
	TRT	Reset cancel	-	5 (Note 1, 5)	ms
				120 (Note 1, 6, 7)	ms

5. Optical Characteristics

Item	Symbol		Condition	Min.	Typ.	Max.	Unit	Note
Brightness	Bp		$\theta=0^{\circ}$ $\Phi=0^{\circ}$	450	500	-	Cd/m ²	1
Uniformity	△Bp			75	80	-	%	1,2
Viewing Angle	3:00		Cr≥10	-	80	-	Deg	3
	6:00			-	80	-		
	9:00			-	80	-		
	12:00			-	80	-		
Contrast Ratio	Cr		$\theta=0^{\circ}$ $\Phi=0^{\circ}$	800	1000	-	-	4
Response Time	T _r +T _f			-	30	35	ms	5
Color of CIE Coordinate	W	x	$\theta=0^{\circ}$ $\Phi=0^{\circ}$	Typ. -0.05	TBD	Typ. +0.05	-	1,6
		y			TBD		-	
	R	x			TBD		-	
		y			TBD		-	
	G	x			TBD		-	
		y			TBD		-	
	B	x			TBD		-	
		y			TBD		-	
NTSC Ratio	S			60	69	-	%	

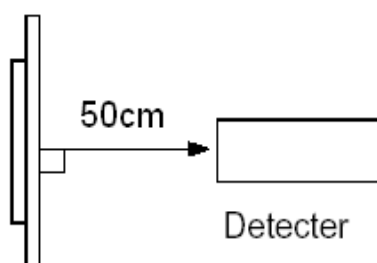
Note: The parameter is slightly changed by temperature, driving voltage and material

Note 1: The data are measured after LEDs are turned on for 5 minutes. LCM displays full white. The brightness is the average value of 9 measured spots. Measurement equipment BM-7 (Φ5mm)

Measuring condition:

- Measuring surroundings: Dark room.
- Measuring temperature: $T_a=25^{\circ}\text{C}$.
- Adjust operating voltage to get optimum contrast at the center of the display.

Measured value at the center point of LCD panel after more than 5 minutes while backlight turning on.

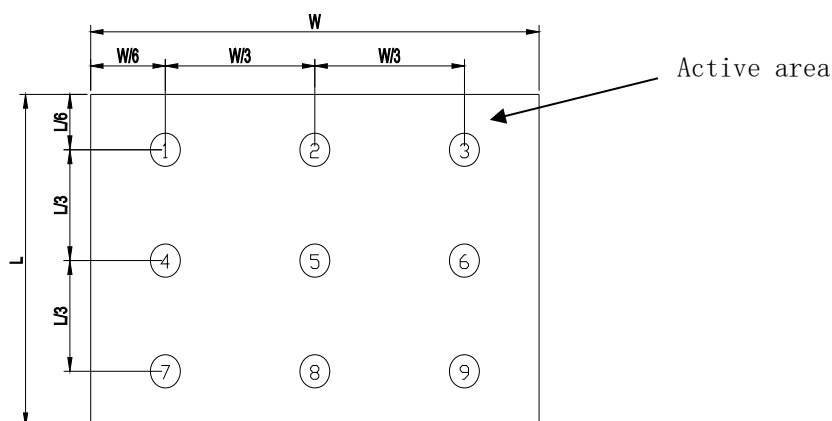


Note 2: The luminance uniformity is calculated by using following formula.

$$\Delta B_p = B_p (\text{Min.}) / B_p (\text{Max.}) \times 100 (\%)$$

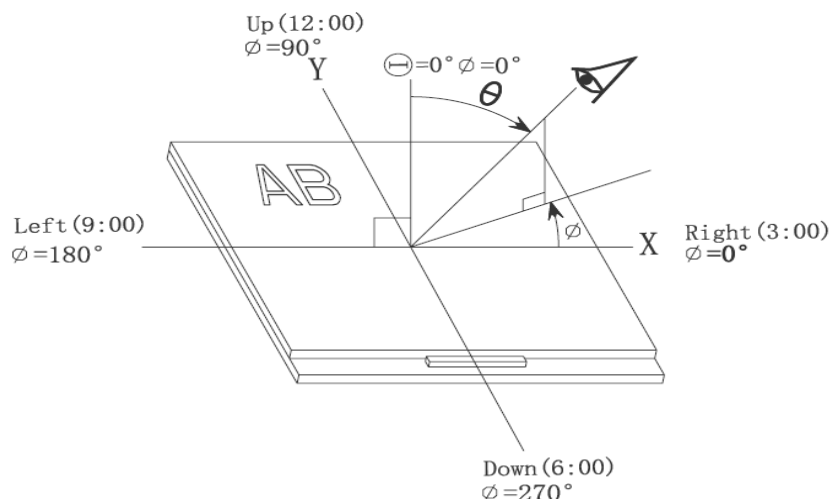
$B_p (\text{Max.})$ = Maximum brightness in 9 measured spots

$B_p (\text{Min.})$ = Minimum brightness in 9 measured spots.

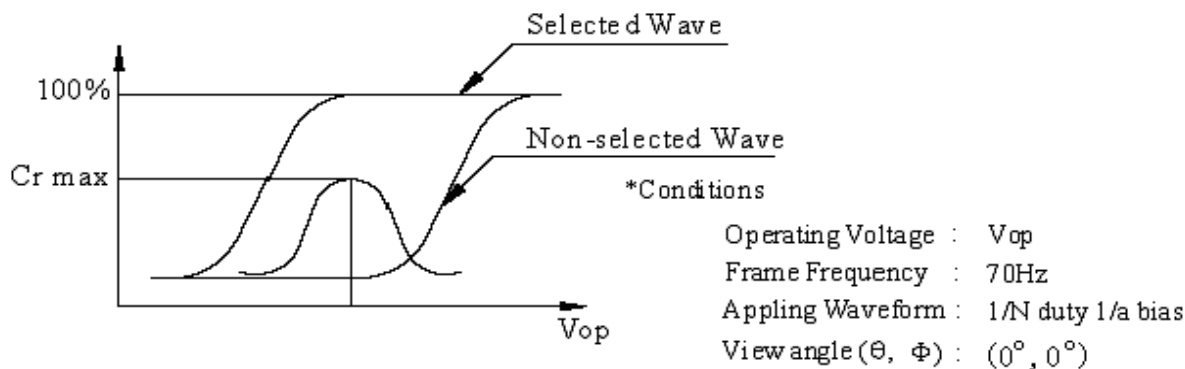


Note 3: The definition of viewing angle:

Refer to the graph below marked by θ and ϕ



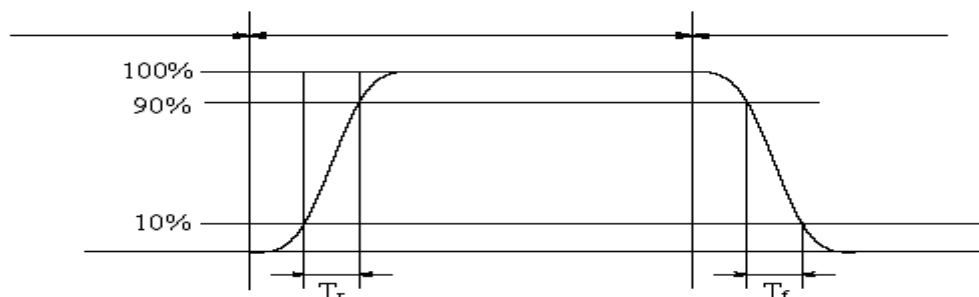
Note 4: Definition of contrast ratio.(Test LCD using DMS501)



$$\text{Contrast ratio}(Cr) = \frac{\text{Brightness of selected dots}}{\text{Brightness of non-selected dots}}$$

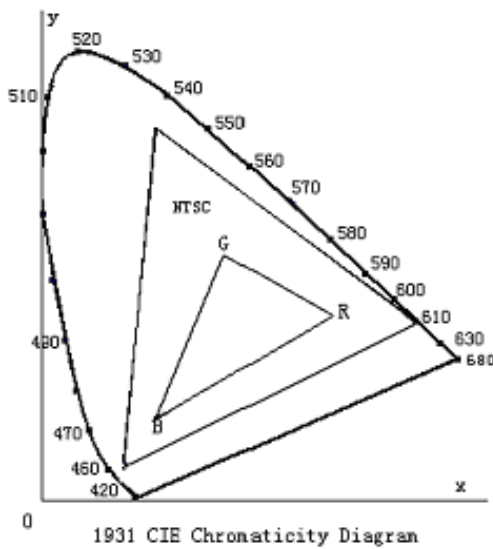
Note 5: Definition of Response time. (Test LCD using DMS501):

The output signals of photo detector are measured when the input signals are changed from "black" to "white" (falling time) and from "white" to "black" (rising time), respectively. The response time is defined as the time interval between the 10% and 90% of amplitudes. Refer to figure as below.



The definition of response time

Note 6: Definition of Color of CIE Coordinate and NTSC Ratio.

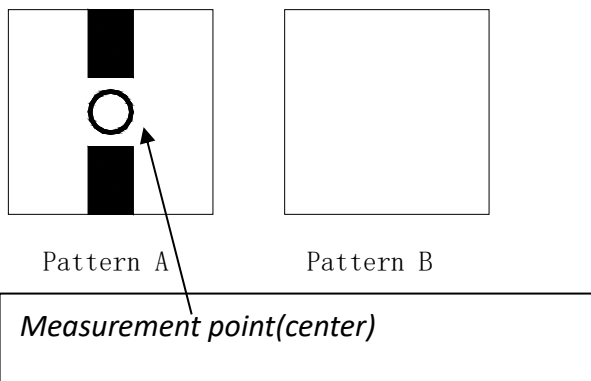


Color gamut:

$$S = \frac{\text{area of RGB triangle}}{\text{area of NTSC triangle}} \times 100\%$$

Note 7: Definition of cross talk.

Cross talk ratio(%)=|pattern A Brightness-pattern B Brightness|/pattern A Brightness*100



Electric volume value=3F+/-3Hex

6. Reliability Test Items and Criteria

Test Item	Test condition	Remark
High Temperature Storage	Ta = 80°C 96hrs	Note1,Note3, 4
Low Temperature Storage	Ta = -30°C 96hrs	Note1,Note3, 4
High Temperature Operation	Ts = 70°C 96hrs	Note2,Note3, 4
Low Temperature Operation	Ta = -20°C 96hrs	Note1,Note3, 4
Operation at High Temperature/Humidity	+60°C, 90%RH 96hrs	Note3, 4
Thermal Shock	-30°C/30 min ~ +80°C/30 min for a total 10 cycles, Start with cold temperature and end with high temperature.	Note3, 4
Vibration Test	Frequency range:10~55Hz Stroke:1.5mm Sweep:10Hz~55Hz~10Hz 2 hours for each direction of X. Y. Z. (6 hours for total)	
Mechanical Shock	100G 6ms,±X, ±Y, ±Z 3 times for each direction	
Package Vibration Test	Random Vibration : 0.015G*G/Hz from 5-200HZ, -6dB/Octave from 200-500HZ 2 hours for each direction of X. Y. Z. (6 hours for total)	
Package Drop Test	Height:60cm 1 corner, 3 edges, 6 surfaces	
Electro Static Discharge	±2KV, Human Body Mode, 100pF/1500Ω	

Note 1: Ta is the ambient temperature of samples.

Note 2: Ts is the temperature of panel's surface.

Note 3: In the standard condition, there shall be no practical problem that may affect the display function. After the reliability test, the product only guarantees operation, but don't guarantee all of the cosmetic specification.

Note 4: Before cosmetic and function test, the product must have enough recovery time, at least 2 hours at room temperature

7. Precautions for Use of LCD Modules

7.1 Handling Precautions

7.1.1 The display panel is made of glass. Do not subject it to a mechanical shock by dropping it from a high place, etc.

7.1.2 If the display panel is damaged and the liquid crystal substance inside it leaks out, be sure not to get any in your mouth, if the substance comes into contact with your skin or clothes, promptly wash it off using soap and water.

7.1.3 Do not apply excessive force to the display surface or the adjoining areas since this may cause the color tone to vary.

7.1.4 The polarizer covering the display surface of the LCD module is soft and easily scratched. Handle this polarizer carefully.

7.1.5 If the display surface is contaminated, breathe on the surface and gently wipe it with a soft dry cloth. If still not completely clear, moisten cloth with one of the following solvents:

— Isopropyl alcohol — Ethyl alcohol

Solvents other than those mentioned above may damage the polarizer. Especially, do not use the following:

— Water — Ketone — Aromatic solvents

7.1.6 Do not attempt to disassemble the LCD Module.

7.1.7 If the logic circuit power is off, do not apply the input signals.

7.1.8 To prevent destruction of the elements by static electricity, be careful to maintain an optimum work environment.

- a. Be sure to ground the body when handling the LCD Modules.
- b. Tools required for assembly, such as soldering irons, must be properly ground.
- c. To reduce the amount of static electricity generated, do not conduct assembly and other work under dry conditions.
- d. The LCD Module is coated with a film to protect the display surface. Be care when peeling off this protective film since static electricity may be generated.

7.2 Storage precautions

7.2.1 When storing the LCD modules, avoid exposure to direct sunlight or to the light of fluorescent lamps.

7.2.2 The LCD modules should be stored under the storage temperature range. If the LCD modules will be stored for a long time, the recommend condition is:

Temperature : $0^{\circ}\text{C} \sim 40^{\circ}\text{C}$

Relatively humidity: $\leq 80\%$

7.2.3 The LCD modules should be stored in the room without acid, alkali and harmful gas.

7.3 The LCD modules should be no falling and violent shocking during transportation, and also should avoid excessive press, water, damp and sunshine.